

Work Order ID 97782-2 *split*

February-25-13 8:37:41 AM

97782

Page 1

Item ID: D139-799-025

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Compartment Raingutter

Start Date: 2/25/13 Start Qty: 4.00 *3*

4

Cust Item ID:

Required Date: 3/11/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: *MCS*

Date: *13-02-25* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

G

100

0.00

100

DC

Document Control

Memo *11.11.*

0.00

Photocopy bluefile & type labels per PPP D139-799-025
CHG001

13/10/17

*DAS
6
9-89*

3

M/L

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4x 123 13-09-23

4x DAS 28 13-10-10

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

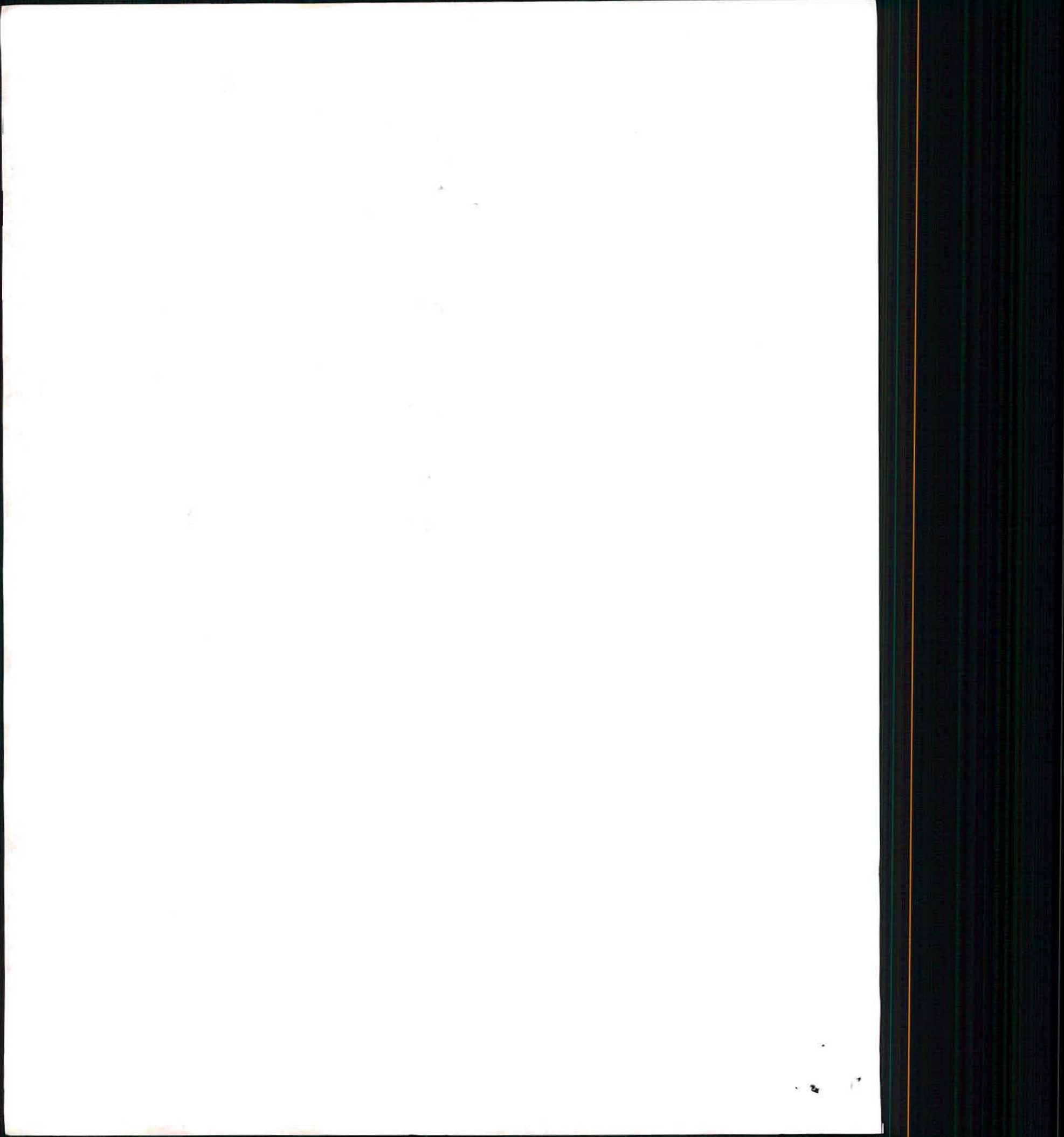
0.00

13/10/17

*DAS
6
9-89*

3

4



Work Order ID 97782

February-25-13 8:37:41 AM

97782

Page 2

Item ID: D139-799-025

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cargo Compartment Raingutter

Stop ***NS2***

Start Date: 2/25/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/11/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PIP D139-799-025

Location:

PPP rev:

SH. P Q-F

(3)

13/10/18

*DAS
6
9-89*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

JA/Rm 13/10/18

W 13-10-18

Picklist Print

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Page 1

12

Work Order ID: 97782

97782

Parent Item: D139-799-025

D139-799-025

Parent Item Name: Cargo Compartment Raingutter

Start Date: 2/25/13

Required Date: 3/11/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VER:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4456-1 Manufactured No

D4456-1

Fwd Raingutter, LH

DAS
6
9-89

Location

ST110

90585

Loc Qty

9

9

Loc Code

**

B99582

DAS
28
9-89

D4456-2 Manufactured No

D4456-2

Fwd Raingutter, RH

DAS
6
9-89

Location

ST110

79921

90586

Loc Qty

5

1

4

Loc Code

**

B97924

DAS
28
9-89

13-10-10

D4456-3 Manufactured No

D4456-3

Aft Raingutter, LH

DAS
6
9-89

Location

ST110

79922

90589

Loc Qty

10

4

6

Loc Code

**

B99695(3x)

DAS
28
9-89

D4456-4 Manufactured No

D4456-4

Aft Raingutter, RH

DAS
3
9-89

Location

ST110

79923

90587

Loc Qty

12

3

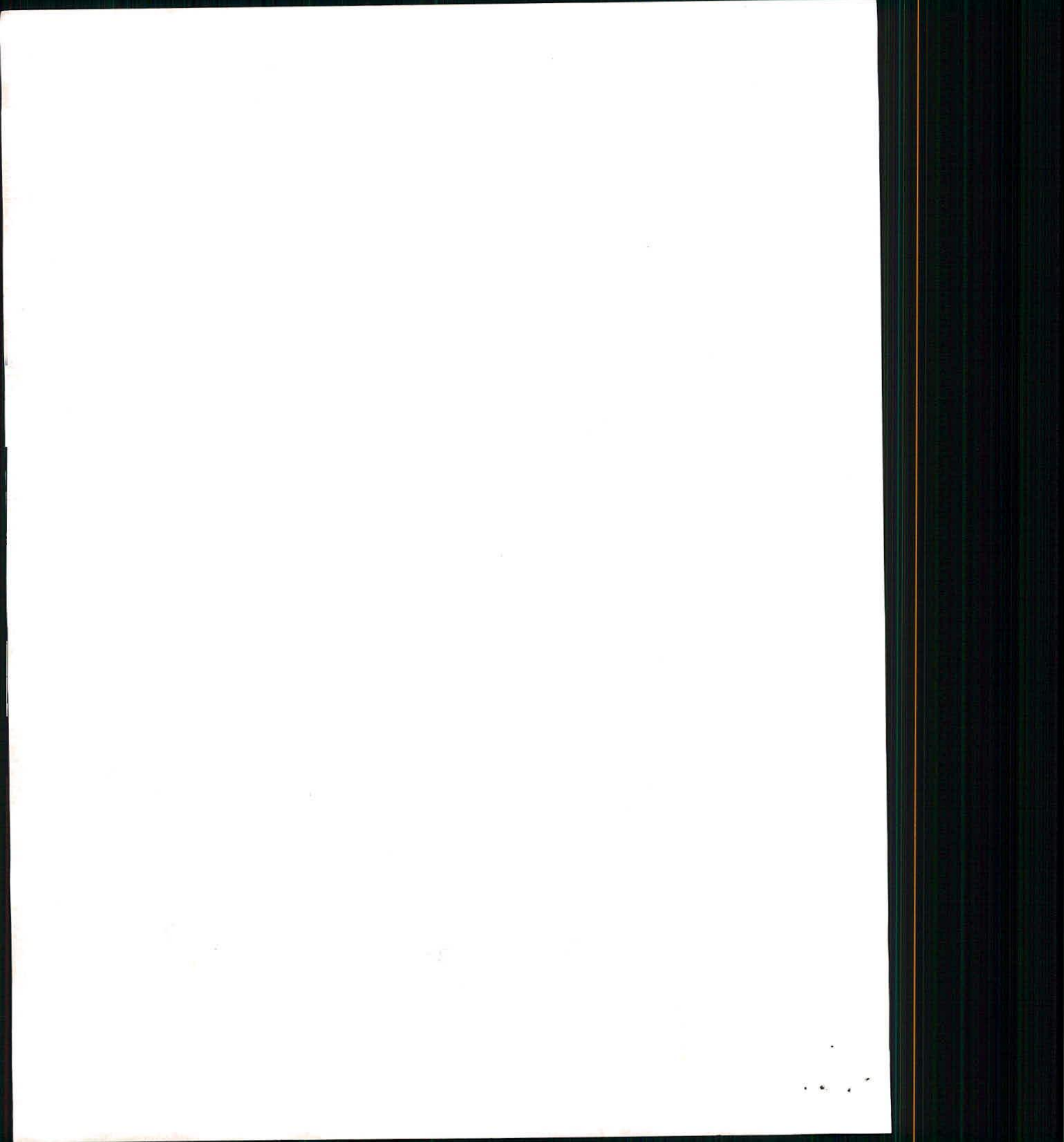
9

Loc Code

**

1x
2x

DAS
28
9-89



Picklist Print

February-25-13 8:37:45 AM

Page 2

Work Order ID: 97782

Parent Item: D139-799-025

Parent Item Name: Cargo Compartment Raingutter

97782

D139-799-025

Start Date: 2/25/13

Required Date: 3/11/13

Start Qty: 4.00

Required Qty: 4.00

D4456-5

Manufactured No

110

Each

10.0000

2 8

**

DAS
28
9-89

13-10-1

D4456-5

Center Raingutter

Location

Loc Qty

Loc Code

ST241A

10

85858

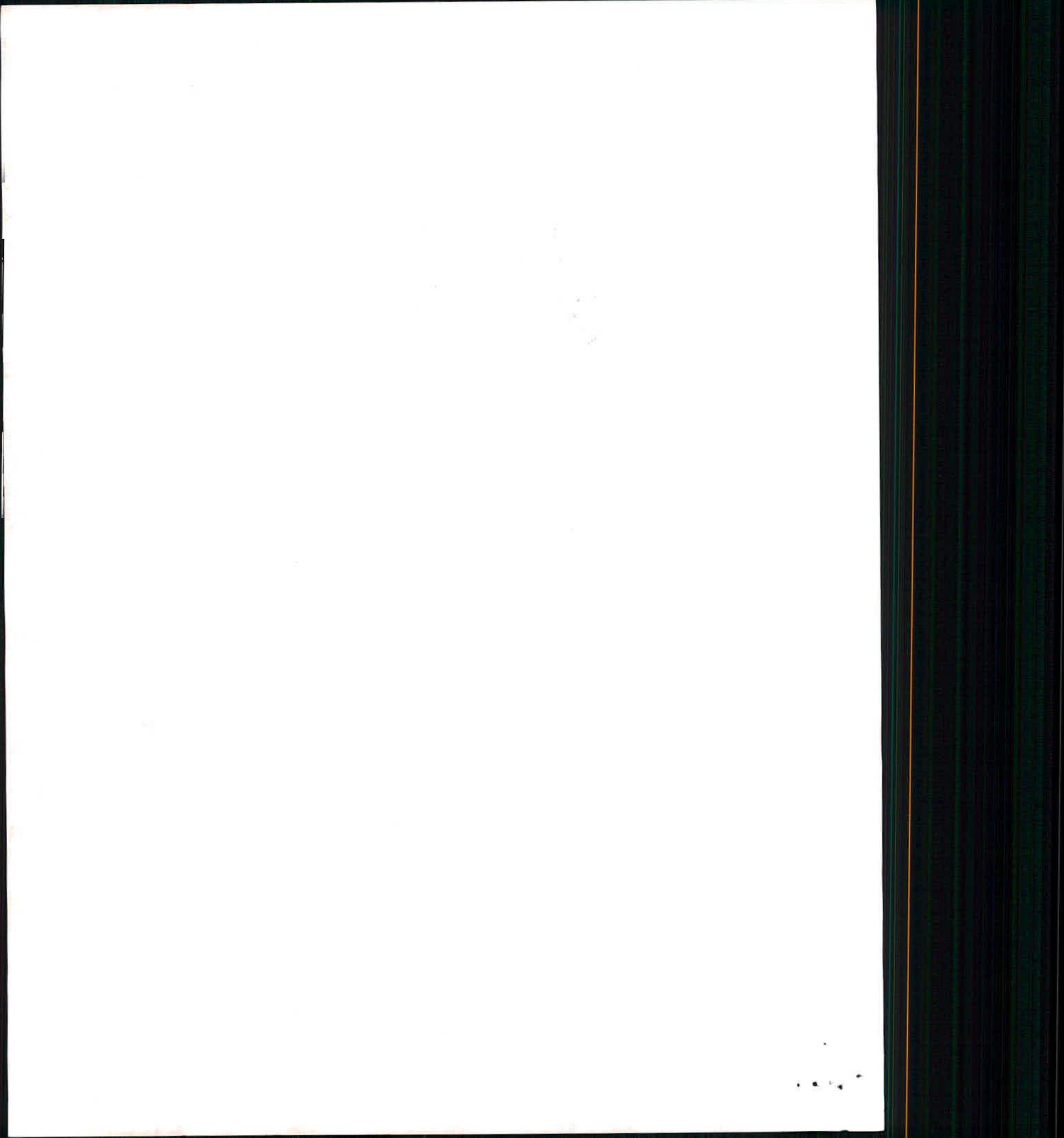
1

90588

9

097971(2x)
099736(6x)

2



13/10/17 SP
REFERENCE ONLY

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Revision: H
Date: 13.06.11